

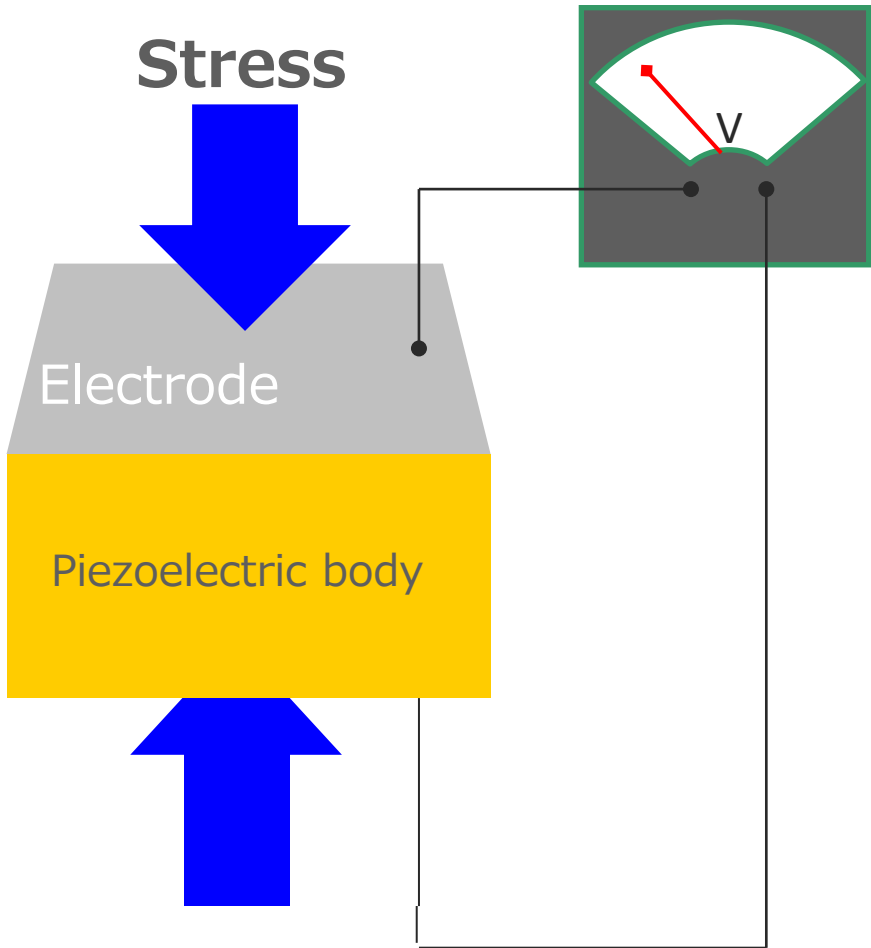
# Multi-Layer Piezoelectric Actuators for Haptic Technology

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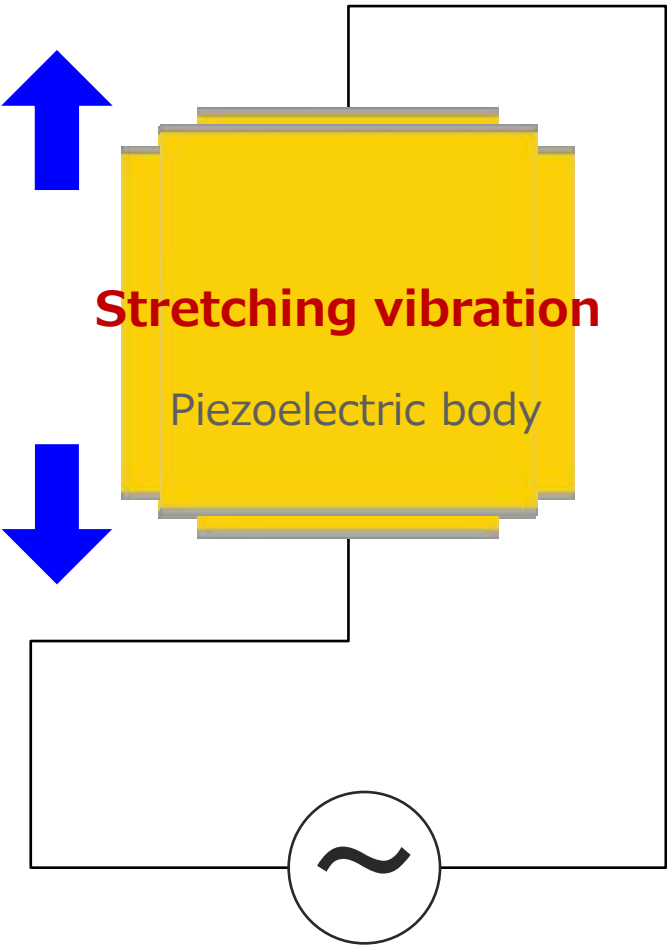


# What is a Piezoelectric Body?

Piezoelectric effect:  
Voltage is generated when stress is applied to a piezoelectric body



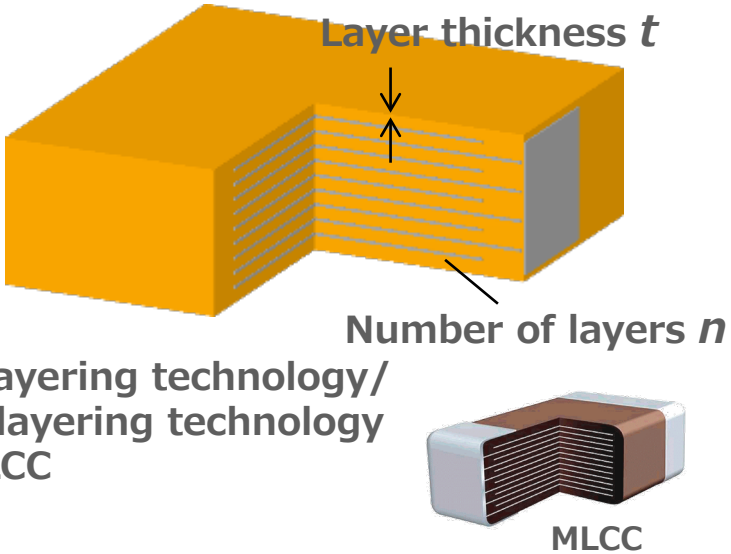
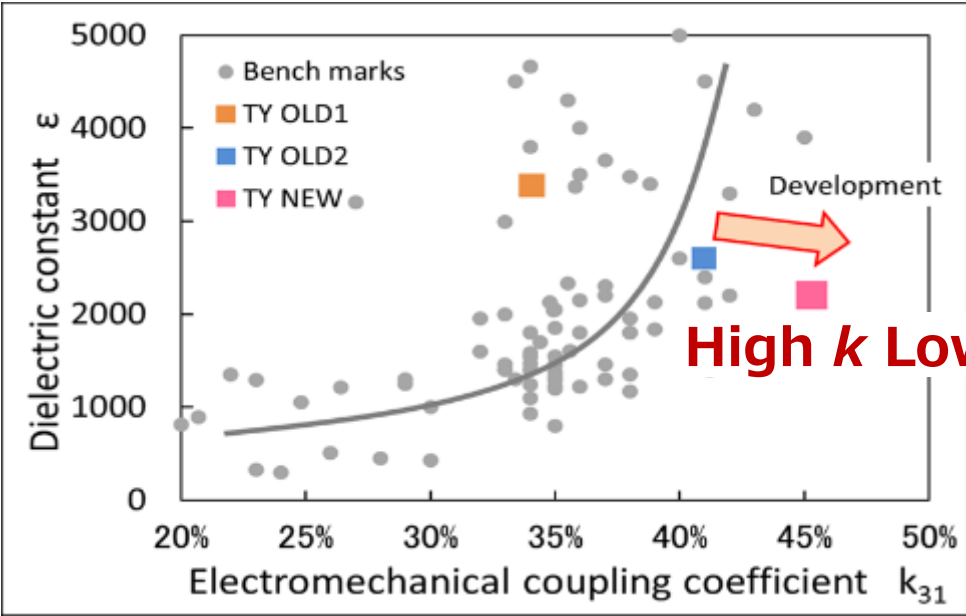
**Inverse piezoelectric effect:**  
When an AC voltage is applied to a piezoelectric body, it is subject to a stretching vibration



# Multi-Layer Piezoelectric Actuator - Features

**TAIYO YUDEN's  
proprietary in-house  
development of materials**

**Multi-layering  
technology**



**High  $k$** : Electromechanical coupling factor (conversion efficiency)  
**Low  $\epsilon$** : Permittivity (capacitance)

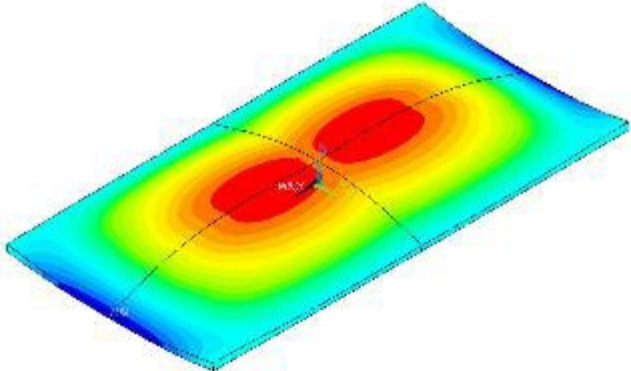
# Multi-Layer Piezoelectric Actuator - Features

Techniques for optimum design

In-house development of materials

Techniques for optimum design

Multi-layering technology



Vibration simulation to select the best-suited element structure



$$\text{Material} \quad \text{Multi-layering} \\ k^2 \varepsilon \frac{n}{t}$$

"Performance"  $\propto$

+

Optimal design for panel/driving signal

High displacement and low power consumption

# Haptic Function: Types and Applications

What is a haptic function?

Vibration:

**“Notification”**

Reaction:

**“Force Feedback”**

Friction:

**“Touch”**



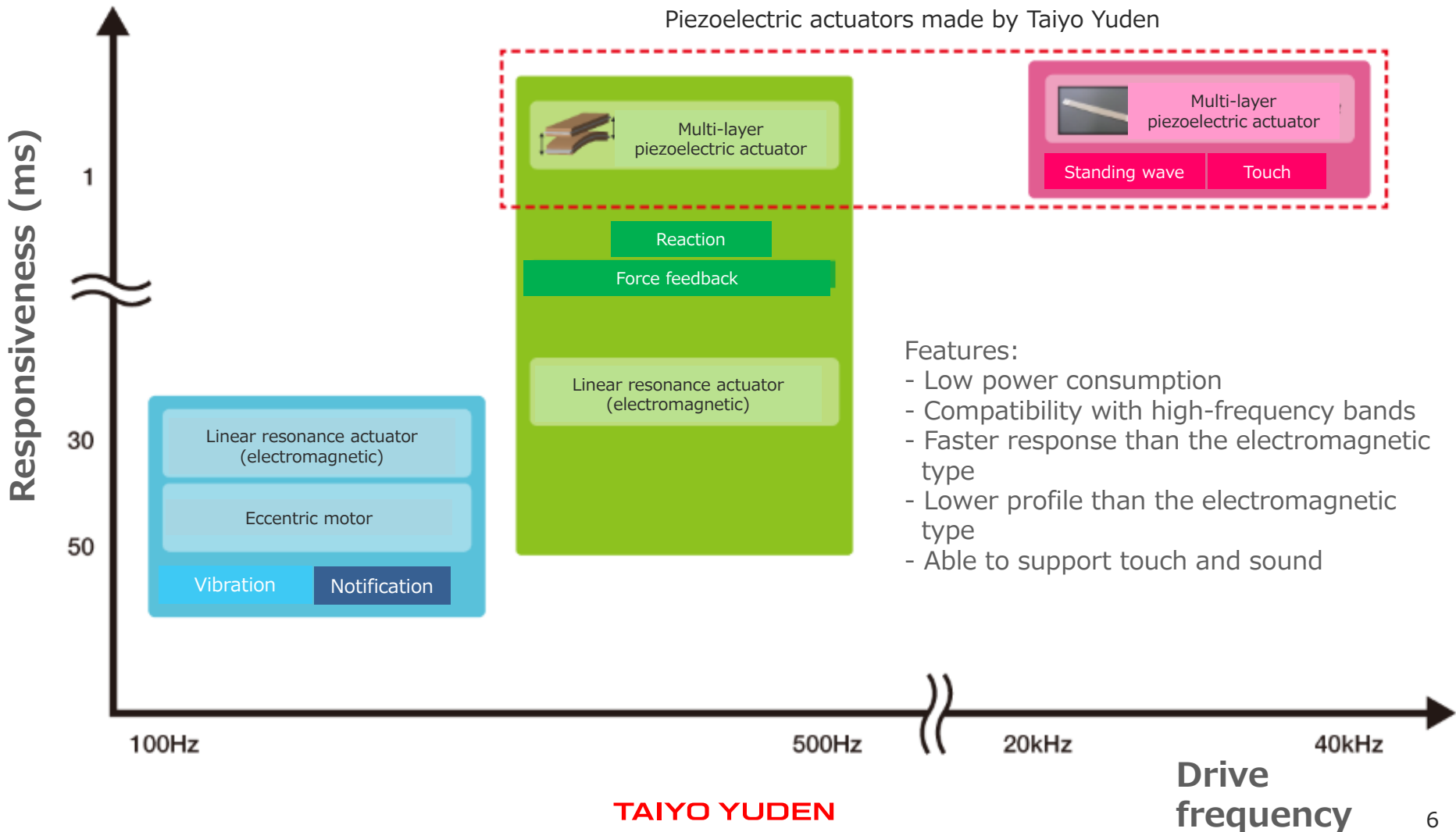
-----At present-----

In future

Demand for **touch-type** haptic functions will continually increase in the future.

# Actuator Types by Type of Haptic Function

**Our multilayer piezoelectric actuators have realized precise and realistic touch with ultrasonic frequencies**



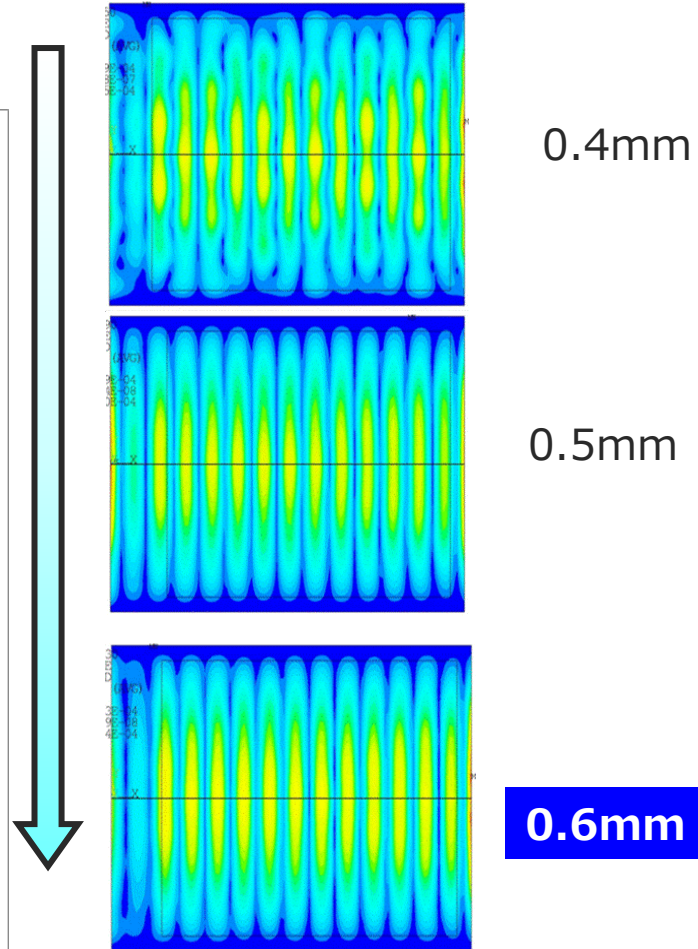
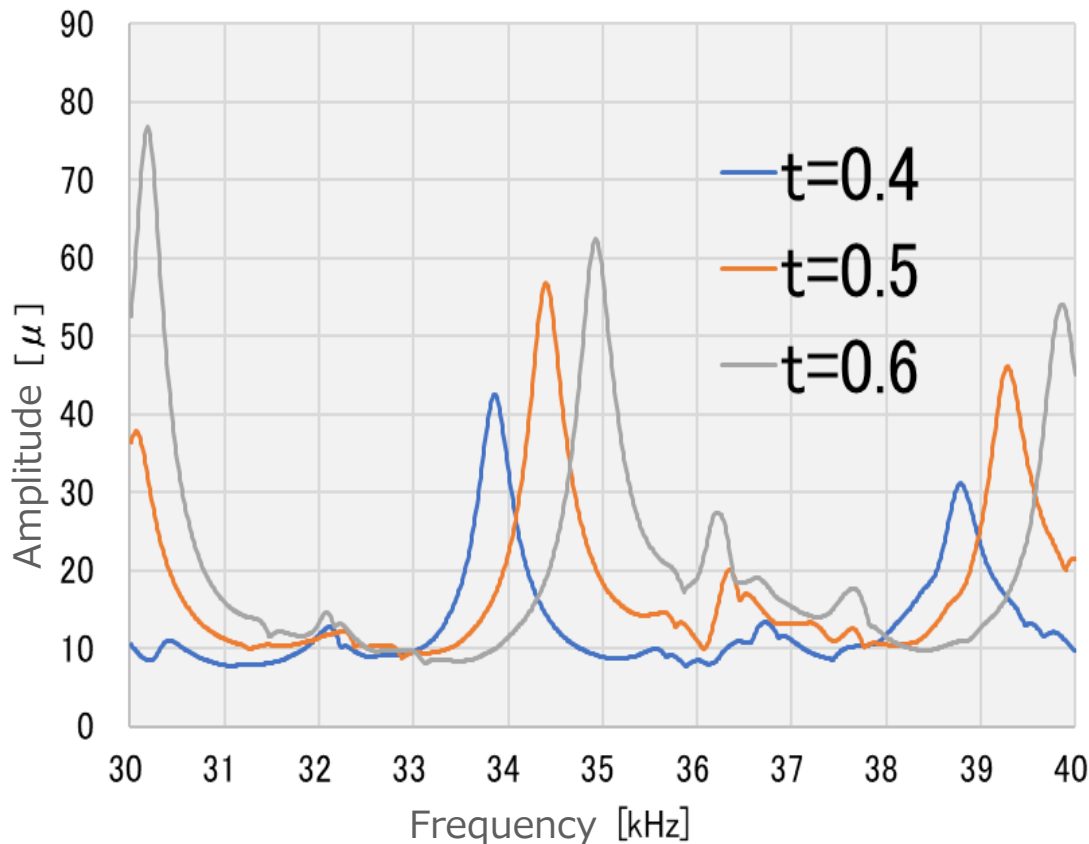
# Simulation (Element Structure): Element Thickness

Element thickness of 0.6mm has excellent amplitude and distribution (better when striped and uniformed)

Frequency characteristics of amplitude

Distribution of amplitude

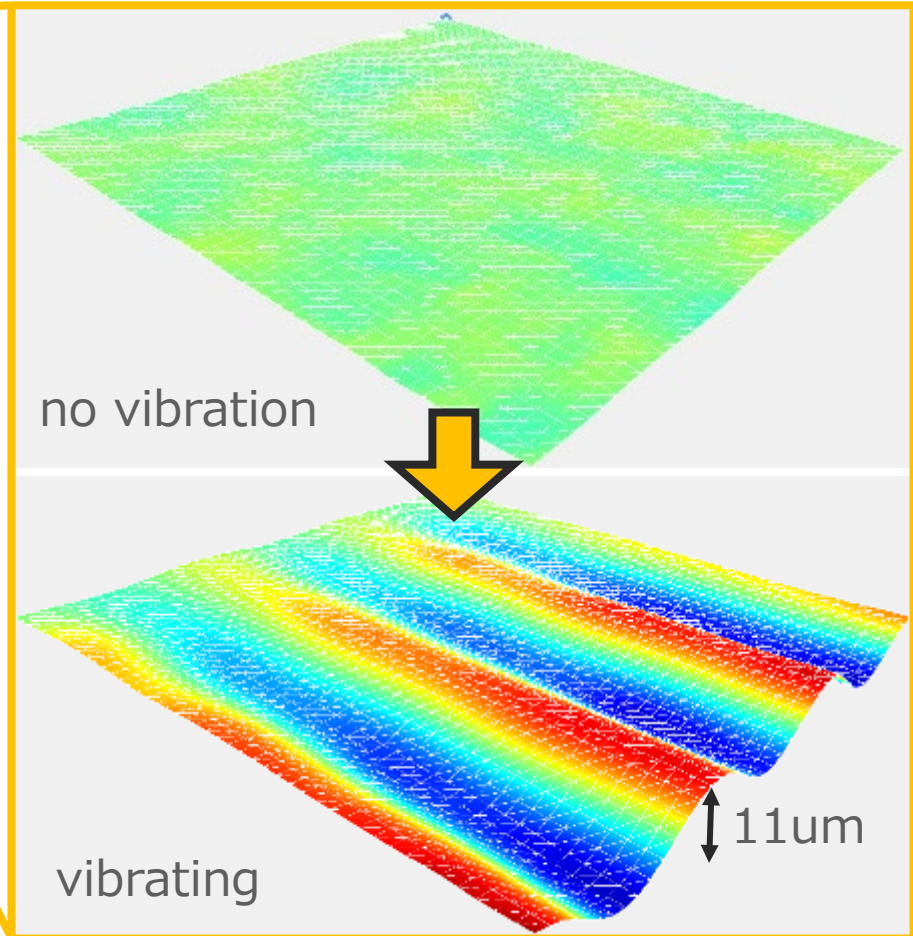
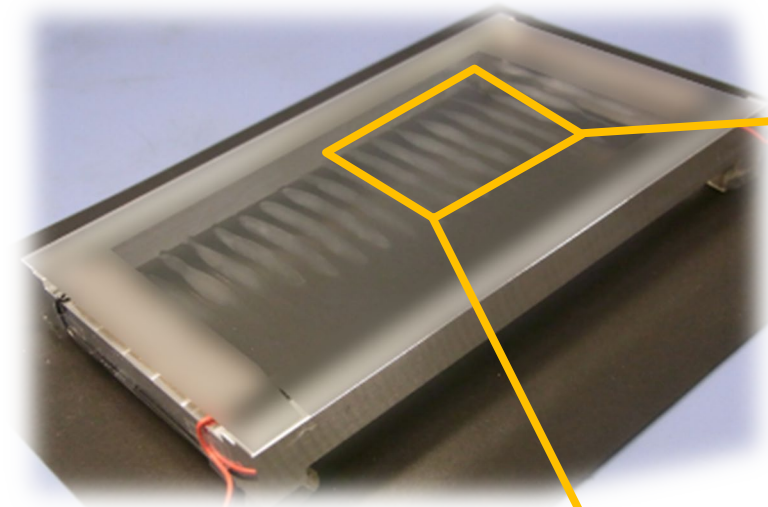
Element thickness : **0.6mm** > 0.5mm > 0.4mm



better distribution (striped and uniformed)

# Vibration Measurements of an Actual Panel

Animation of out-of-plane vibration measurements by a laser Doppler vibrometer



Measurements of out-of-plane vibration help analyze the vibration mode and amplitude distribution.

The panel achieved a maximum amplitude of 11 um.

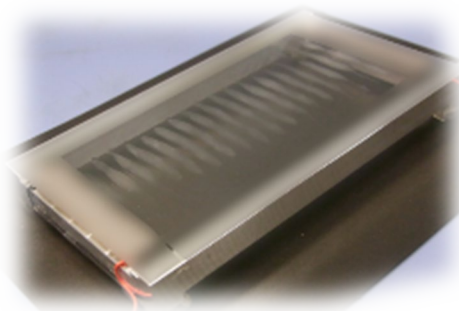


# Originality of Piezo Haptics: Minute Haptics with High Frequency

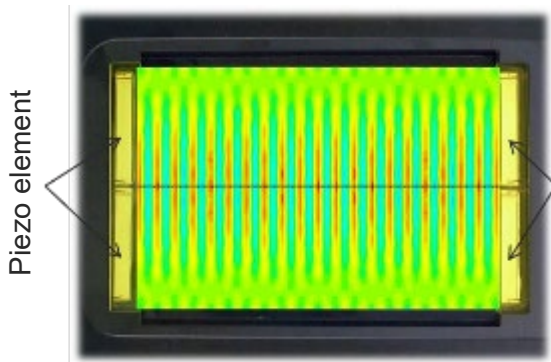
High frequency enables multiple minute haptic sensations with changes in friction factors by standing waves (not achieved with electromagnetic actuators)

Principle: haptics with changing finger friction factors

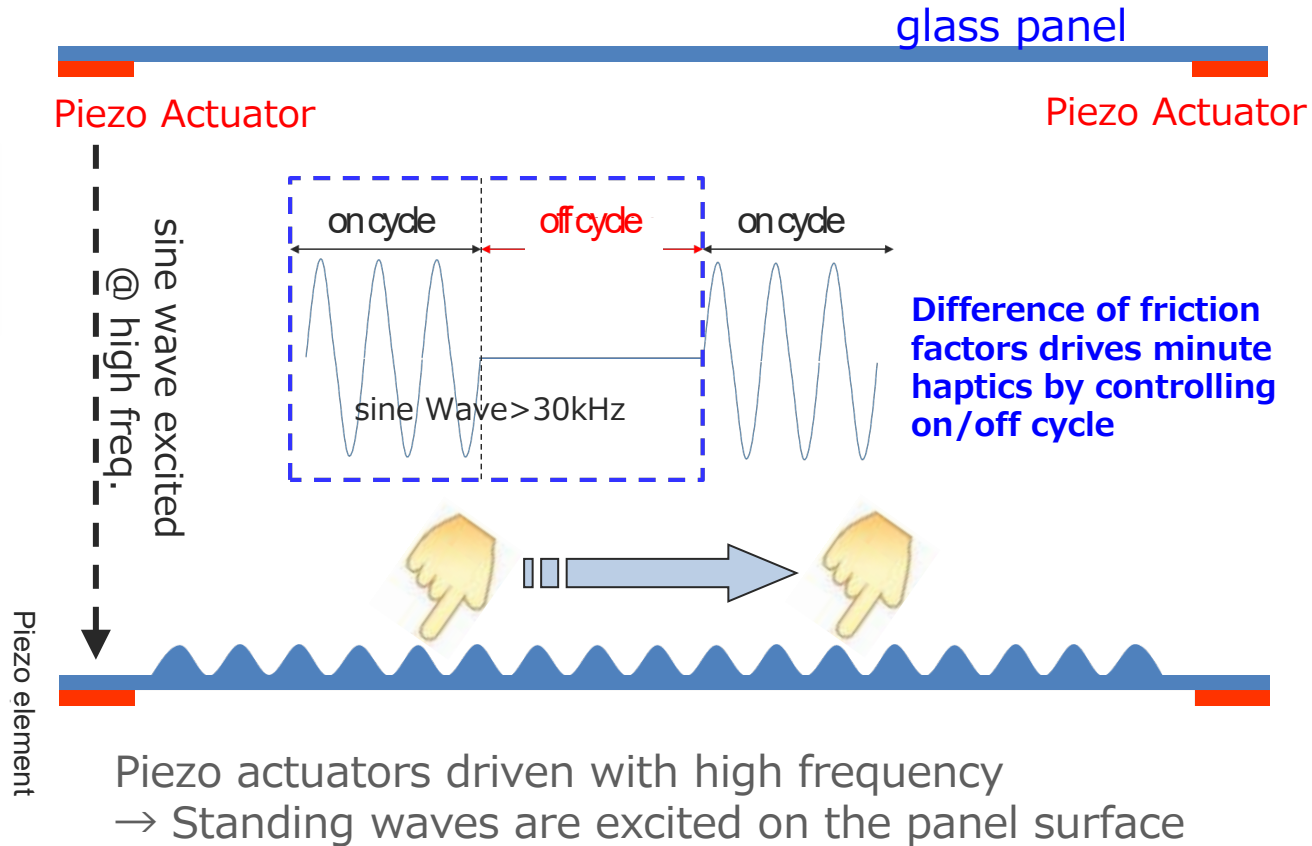
glass panel



simulation



Surface vibration



# Visualization of Amplification by Ultrasonic Waves

glass panel for 12.3 inch monitor



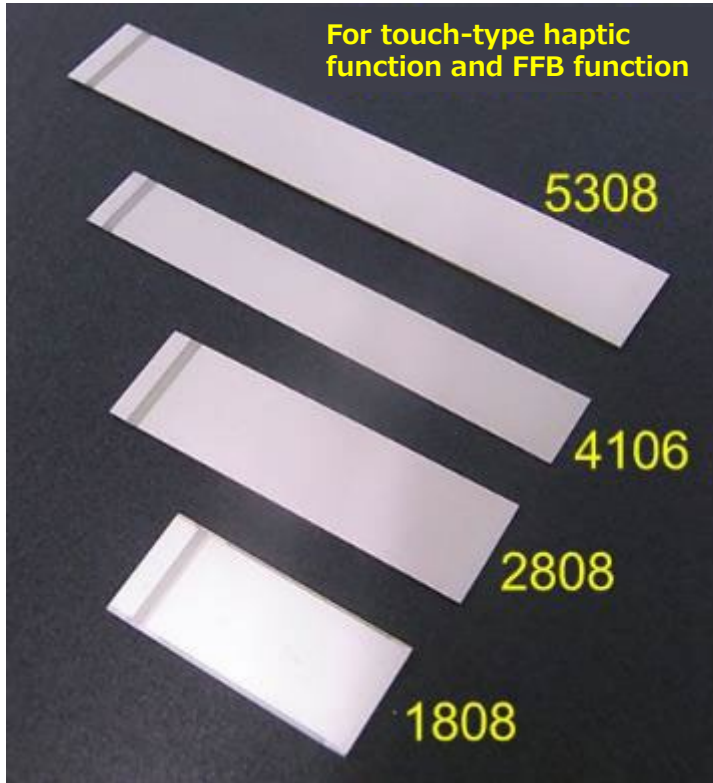
Amplification on a panel with a sine wave of 36 kHz - 25 Vpp is applied to piezoelectric actuators. The entire surface generates consistent vibration that can be felt when touched.

glass panel for 17 inch monitor



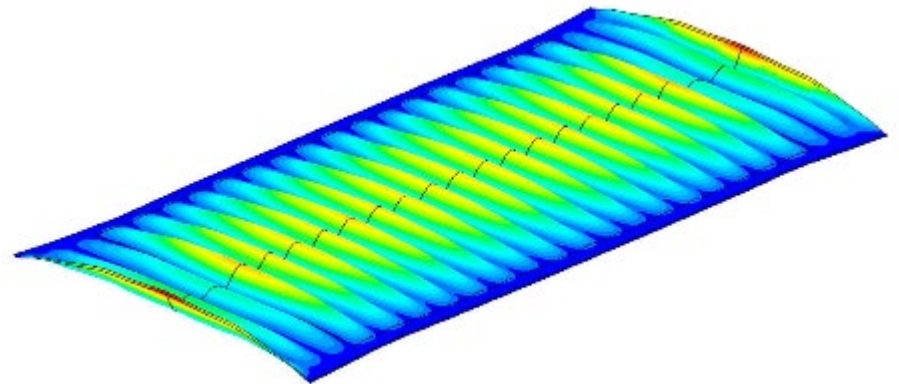
# Multi-Layer Piezoelectric Actuator (Developed In-House)

## Variations



Application	Driving voltage		
	24 Vpp or less	48 Vpp or less	96 Vpp or less
FFB (1 to 500 Hz)	◎	◎	◎
Touch function (20 to 40 kHz)	◎	○	

*Structural design through simulation*



Ceramic design:  
Panel displacement mode

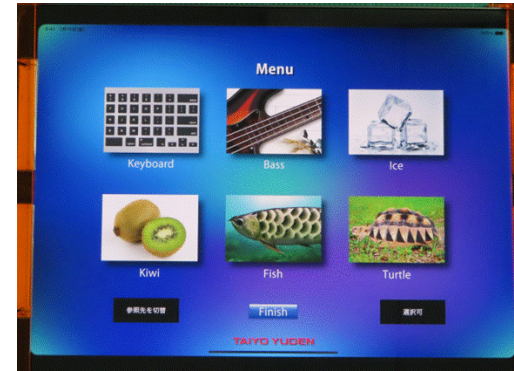
# Examples of Piezoelectric Actuator Applications

## On-board systems



On-board switches  
Flat panel + Touch sensors  
• Feedback-driven controls

## Home appliances



Home appliances  
equipped with touch sensors

Future applications:

- VR
- Smartphone

**TAIYO YUDEN**